OWNER'S MANUAL SUPPLEMENT FOR PISTOL CALIBERS

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WARNING

Before using this firearm read these instructions carefully.

This instruction manual should always accompany this firearm and be transferred with it upon change of ownership.

The conversion unit consists of (1) bolt, (2) AR-15 upper with sweep eject spring, (3) magazine block and (4) magazine. At press time, we are changing from the mag-block-and-magazine configuration to a new design of roller-spring magazine (5), the FXM-1, for Simunition, and 10 round 9mm. We have designed a modified Uzi magazine (6) for the remaining conversions.

PLEASE NOTE:

The magazine and bolt must be of the same caliber for the conversion unit to work safely. The bolt is precisely tooled to accept one ***and only one*** caliber of ammunition. Olympic Arms shall not be responsible for injury, death, or damage to property resulting from either intentional or accidental discharge of this firearm with the improper caliber of ammunition. The proper caliber is marked on the magazine and on the barrel. ***When in doubt, check it out.***

The upper receiver contains a sweep eject spring. ***Do not attempt to modify this spring.*** If for any reason you experience difficulty with ejecting cartridges, return this firearm to the manufacturer.

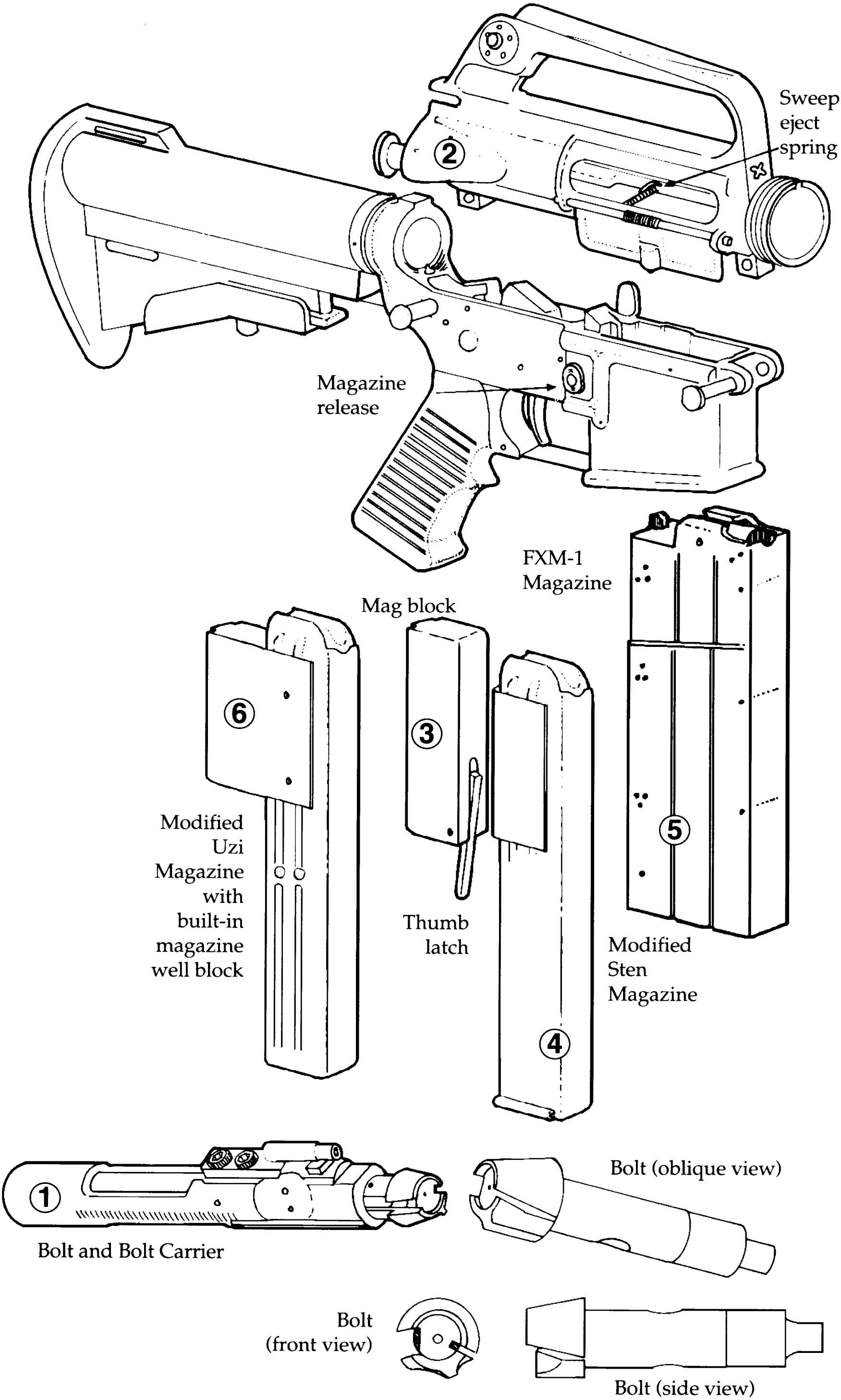
The magazine block (3) is designed to allow the use of different calibers with a lower receiver unit ordinarily chambered for .223 (5.56 mm). The mag block inserts into the lower receiver behind the magazine, with the thumb latch facing forward. To change magazines, ***do not press the magazinc release*** on the lower receiver. Press the thumb latch forward on the magazine block, and the magazine will release while the mag block stays in place. If you press the magazine release both the magazine and the mag block will be released; it will be necessary to re-insert the magazine block before a fresh magazine can be loaded into the firearm. We have designed these units to be quickly interchangeable on AR-15 lower receiver units. Training and use will enable you to quickly use the proper magazine latch.

If your rifle is equipped with our new FXM-I magazine, or the modified Uzi with built-in magazine well block, you should disregard the foregoing. The magazine release button operates in the standard fashion.

The magazines (4), (5) and (6) are marked for proper caliber. Do not attempt to load a different caliber of ammunition into the magazine; serious injury or death may result.

ADDITIONAL CAUTIONS

Firearm safety is your responsibility. In order for the conversion unit to operate satisfactorily, the magazine, magazine block, bolt, upper receive‘c barrel and flash suppressor must all be for the same caliber. Any attempt to mix and match parts may result in serious injury, death or damage to property. **SAFETY DEPENDS ON YOU.**



Sweep
eject
spring
2
Magazine
release
FXM-1
Magazine
Mag block
6
3
Modified
Uzi
Magazine
with
built-in
magazine
well block
Thumb
latch
5
Modified
Sten
Magazine
4
1
Bolt and Bolt Carrier
Bolt (oblique view)
Bolt
(front view)
Bolt (side view)